

Instruction Manual



MRP Barrel Installation & Removal

For questions, or further information, please contact:

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Removing Barrel from Upper Receiver

- If a carrier group exists, remove it from the upper receiver. Using a T-30 torx wrench, remove the front bolt (1) from the receiver. Proceed to the rear bolt (2) and loosen using three complete turns. ***Note, the screw does not need to be removed. Grasp the muzzle end of the barrel and pull the barrel from the receiver.

Installing the MRP Barrel into the Upper Receiver

- If a carrier group exists, remove it from the upper receiver. Slide the replacement barrel into the upper receiver. Be sure that the gas tube is in the 12 o'clock position. After the barrel is fully inserted into the receiver, install the front bolt (1) into the receiver. Using the pre-set torque wrench which will be supplied with any spare barrel, tighten the front bolt (1) to 140 inch pounds. Proceed to the rear bolt (2) and follow the above instructions.

